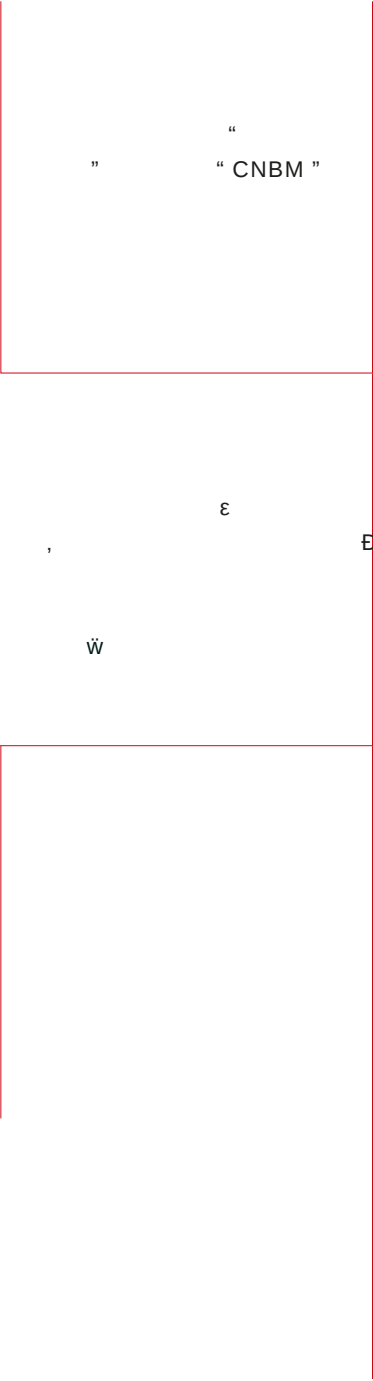
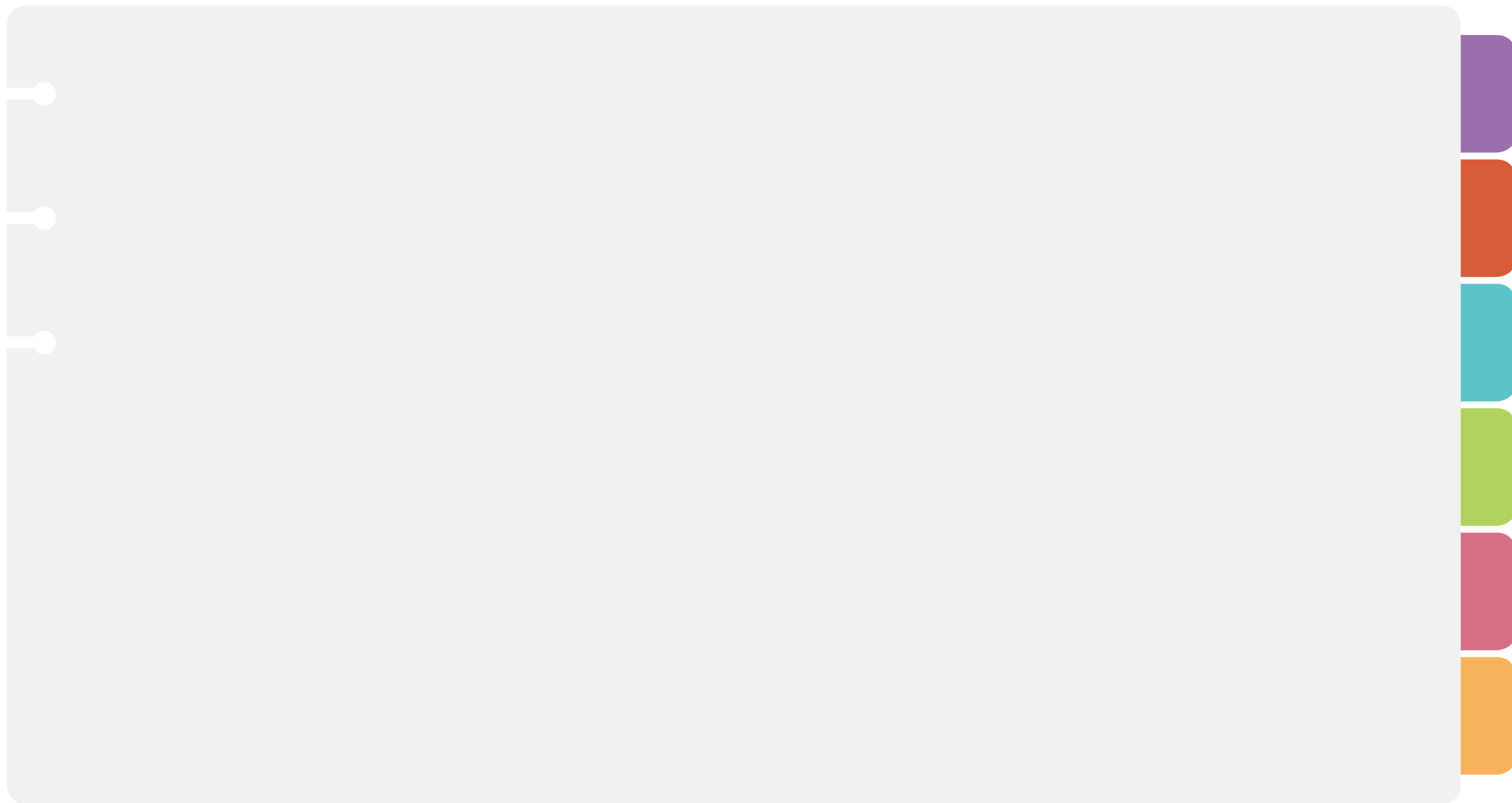


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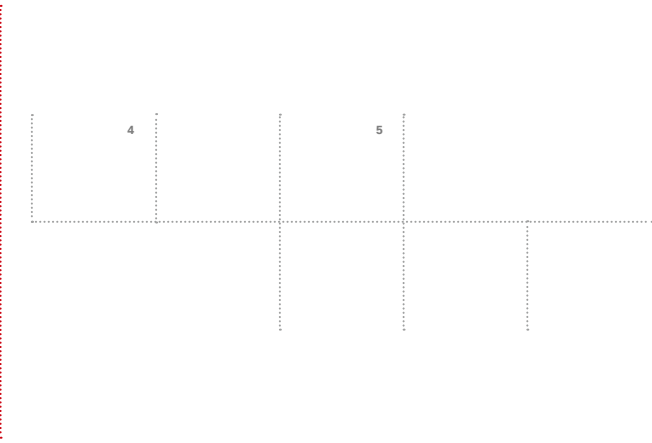
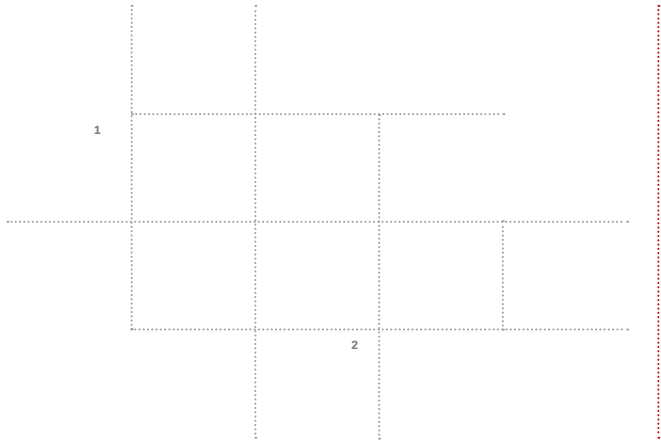
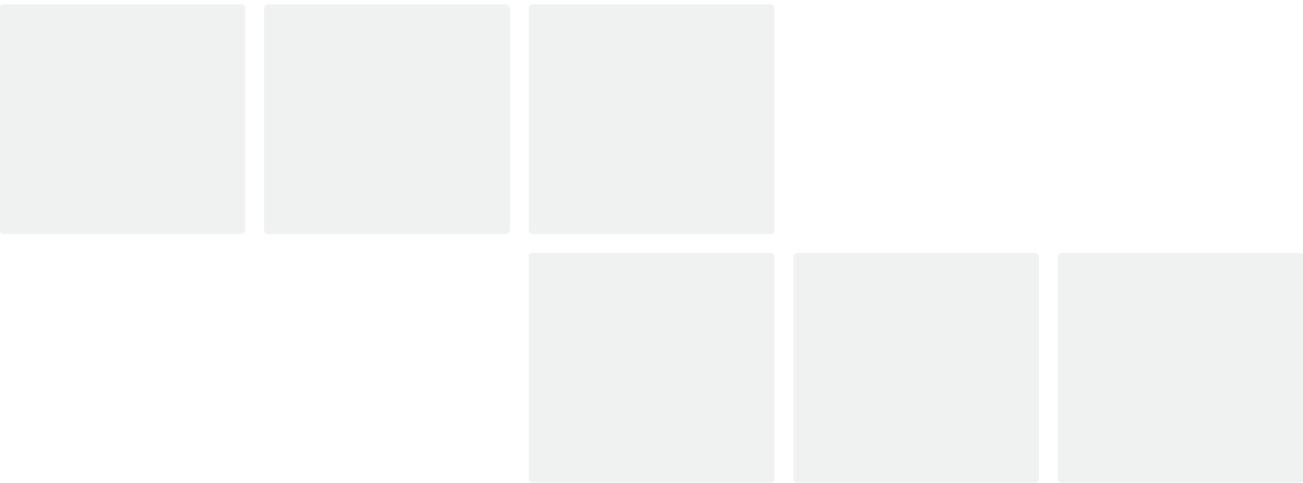
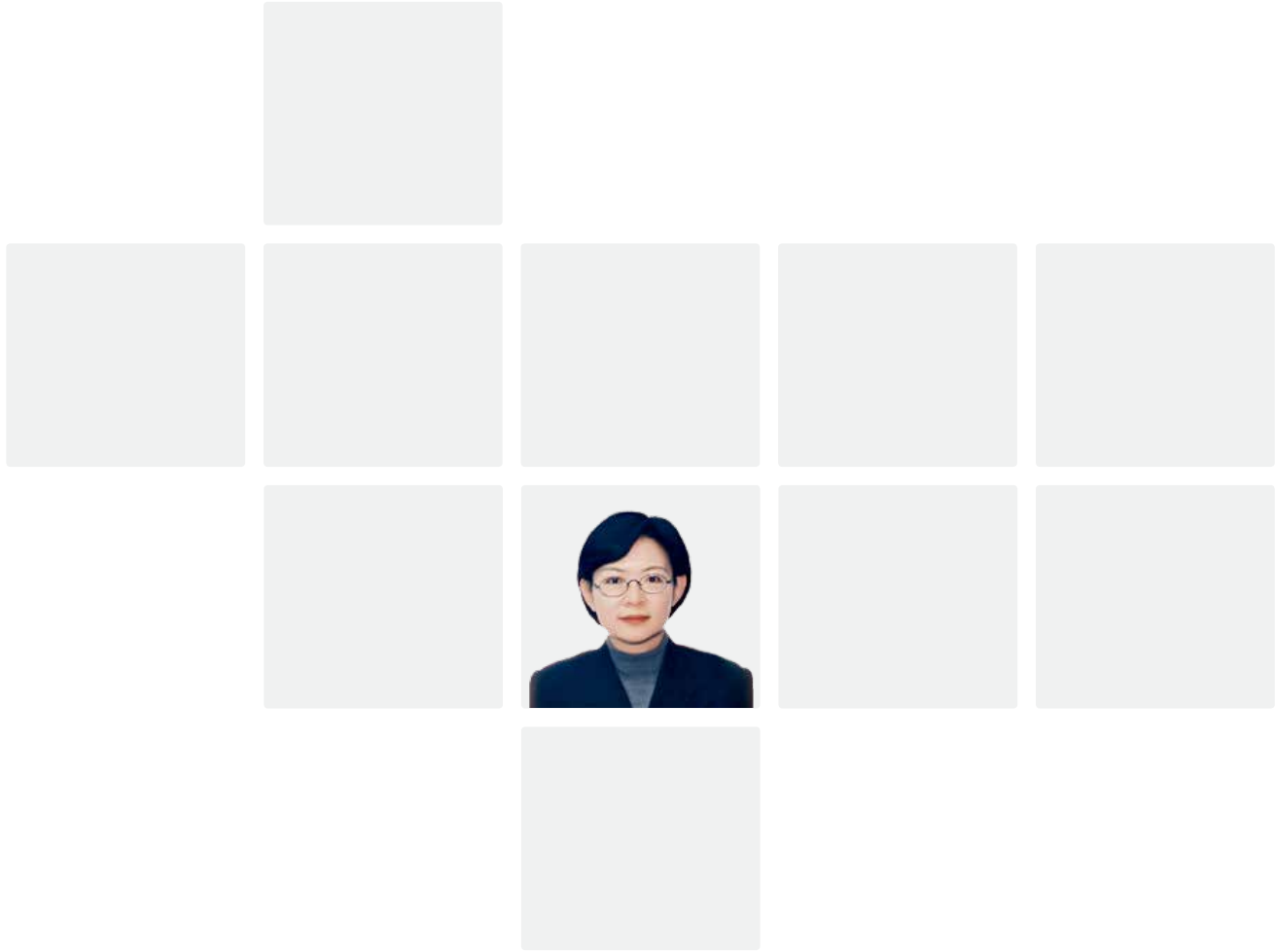
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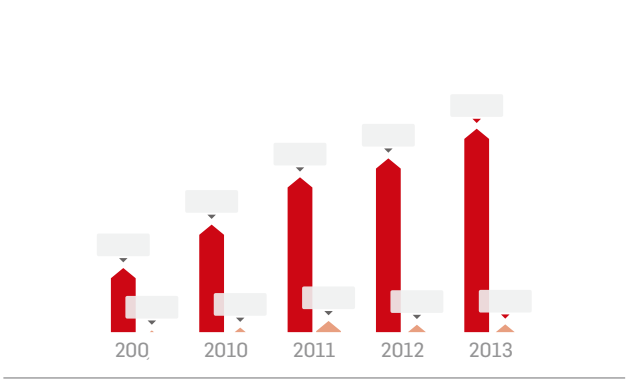
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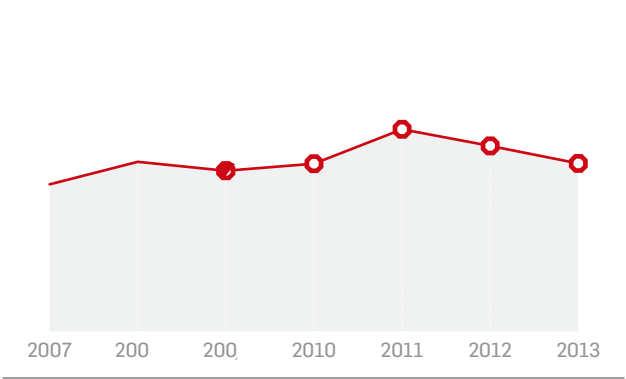


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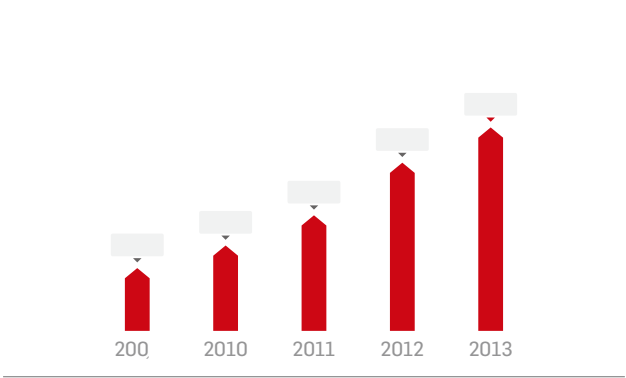
2009-2013



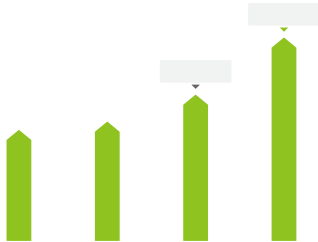
2007-2013



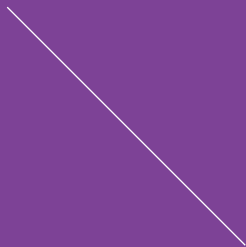
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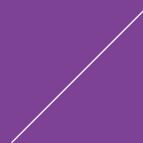
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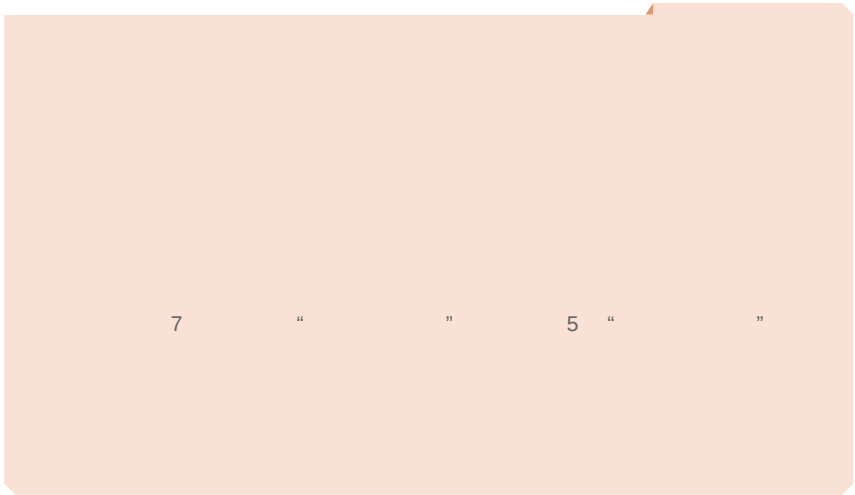




Year	Yes (%)
2011	26.5%
2013	64%

The diagram illustrates a process flow involving three main components, represented by red circles, connected by a horizontal white bar with arrows indicating the direction of flow. Above the bar, there are several labels and numbers: "BI+" and "ERP" with a "+" sign, "135" and "188" with "88" below them, and "www.okorder.com". Below the bar, there are labels like "10000t/d", "DCS", and "Profibus - DP".





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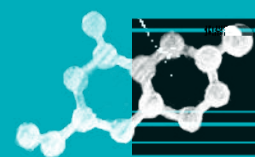
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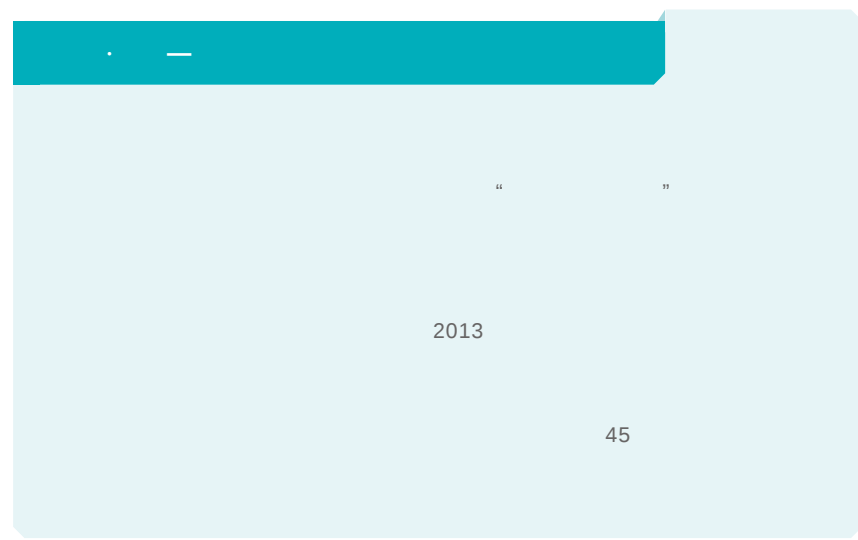
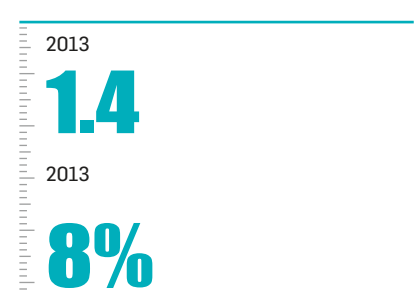
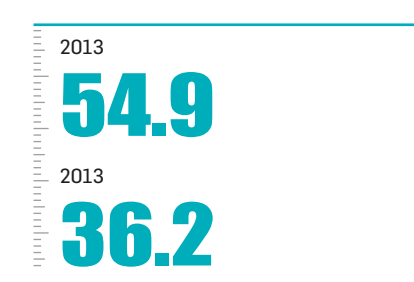
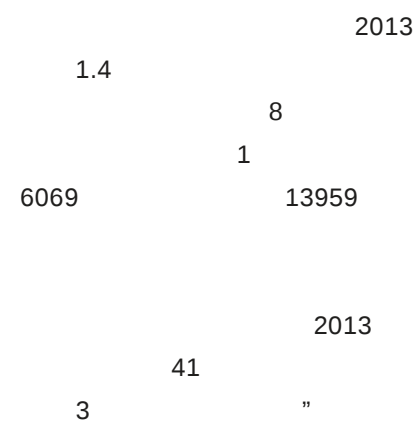
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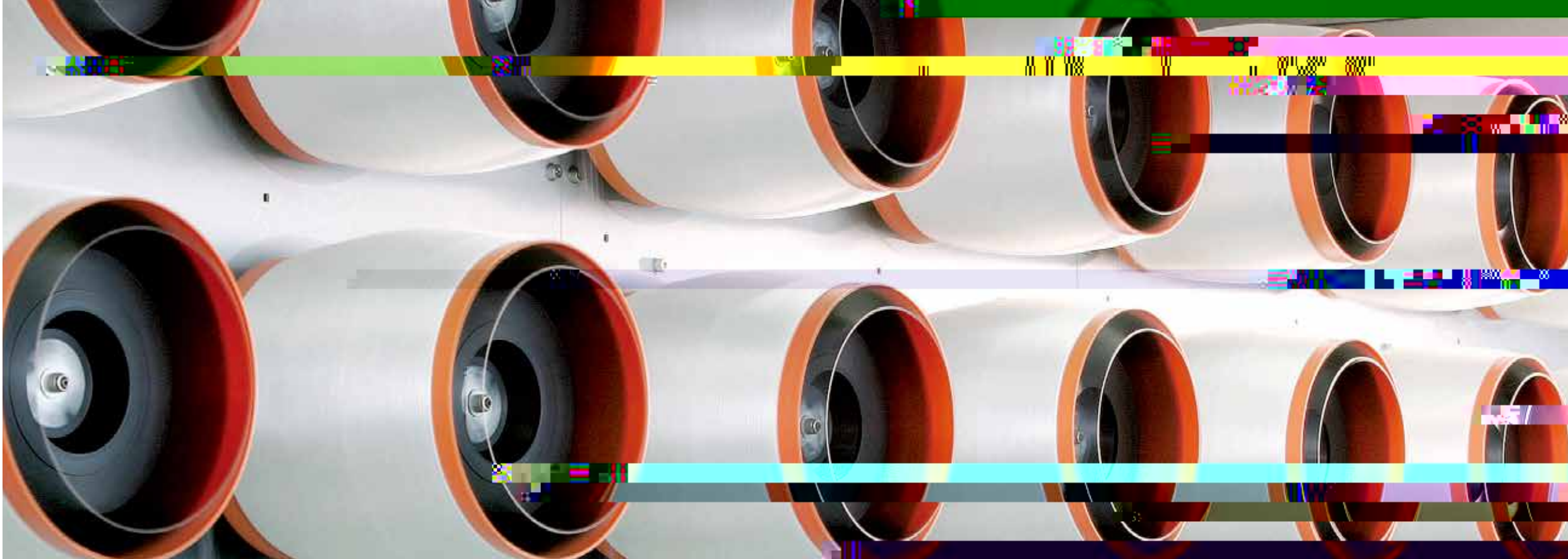
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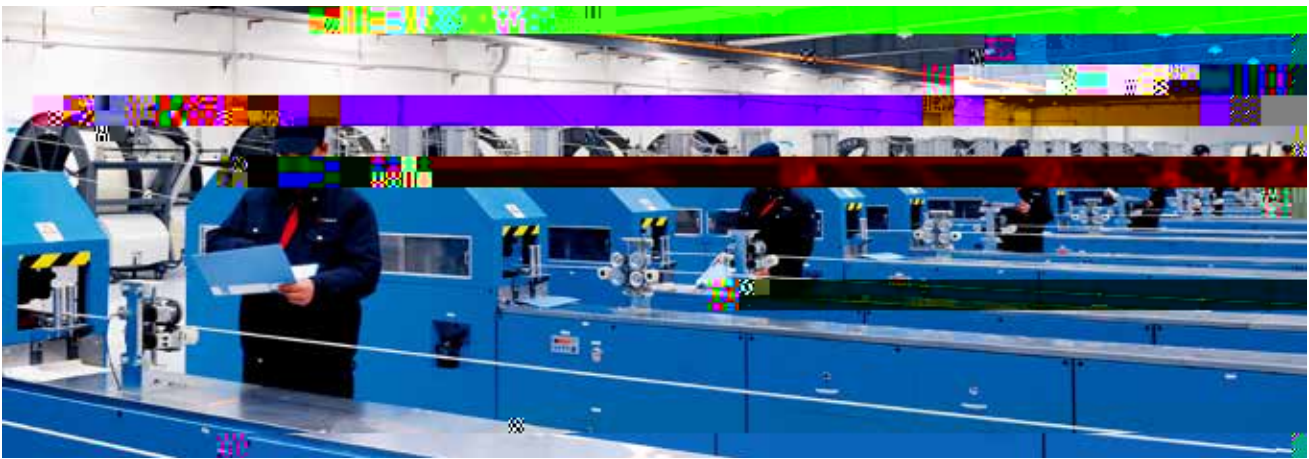
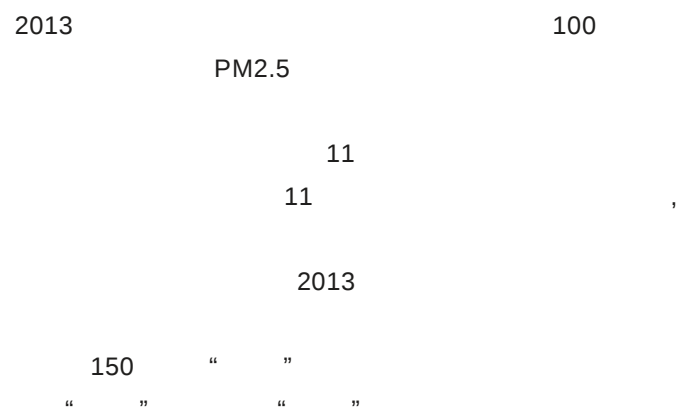
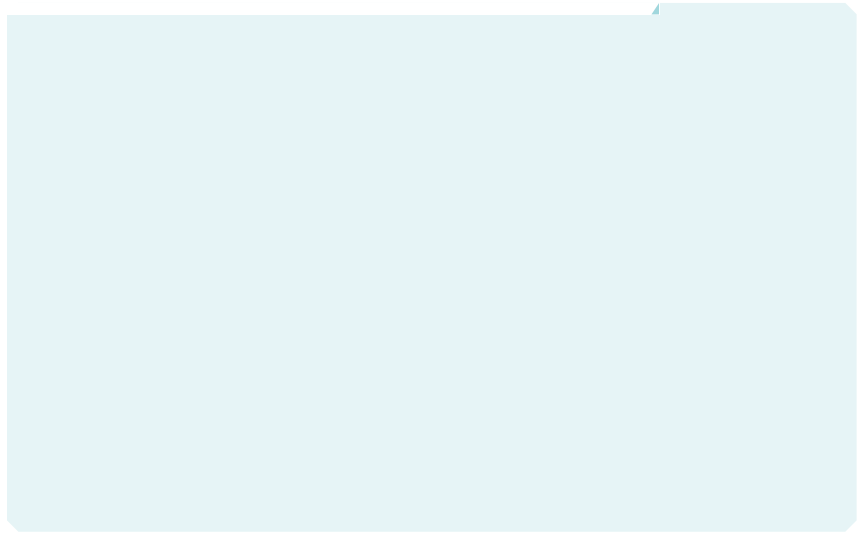
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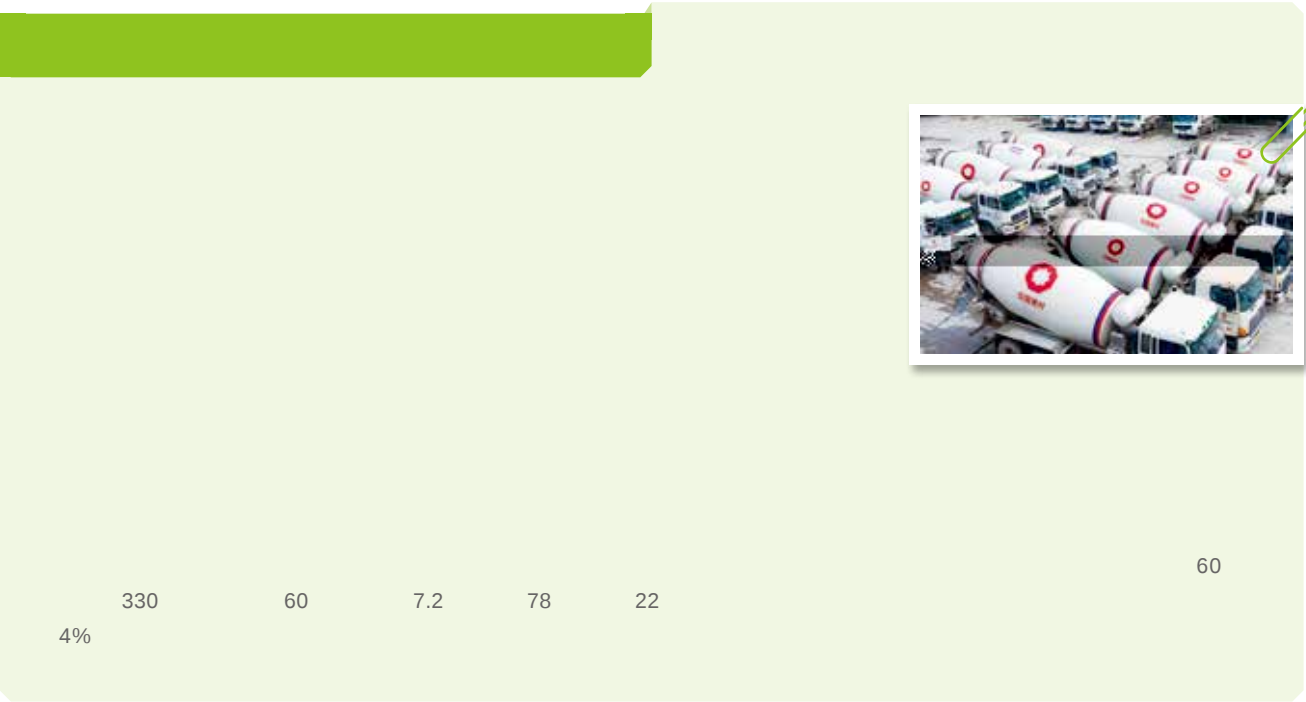
LOW-E

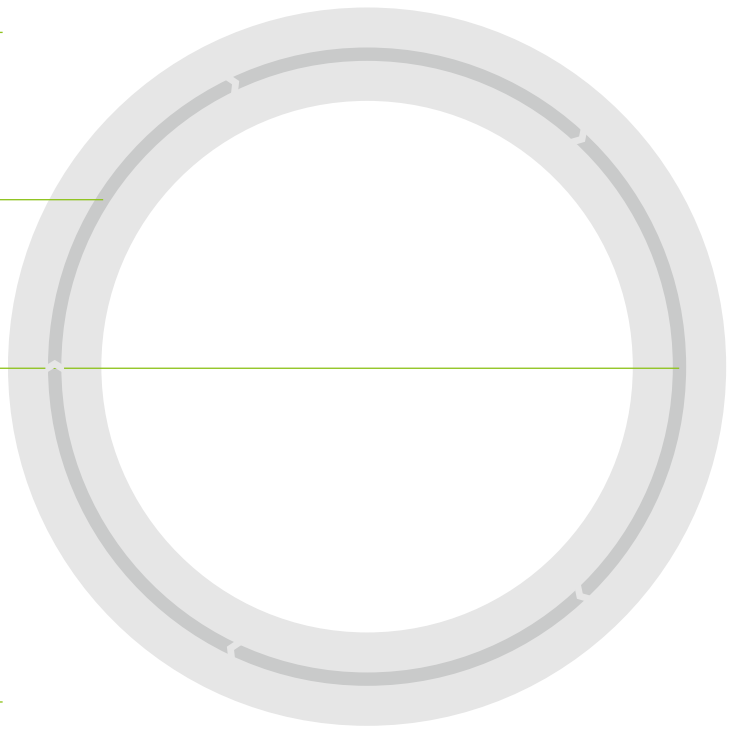
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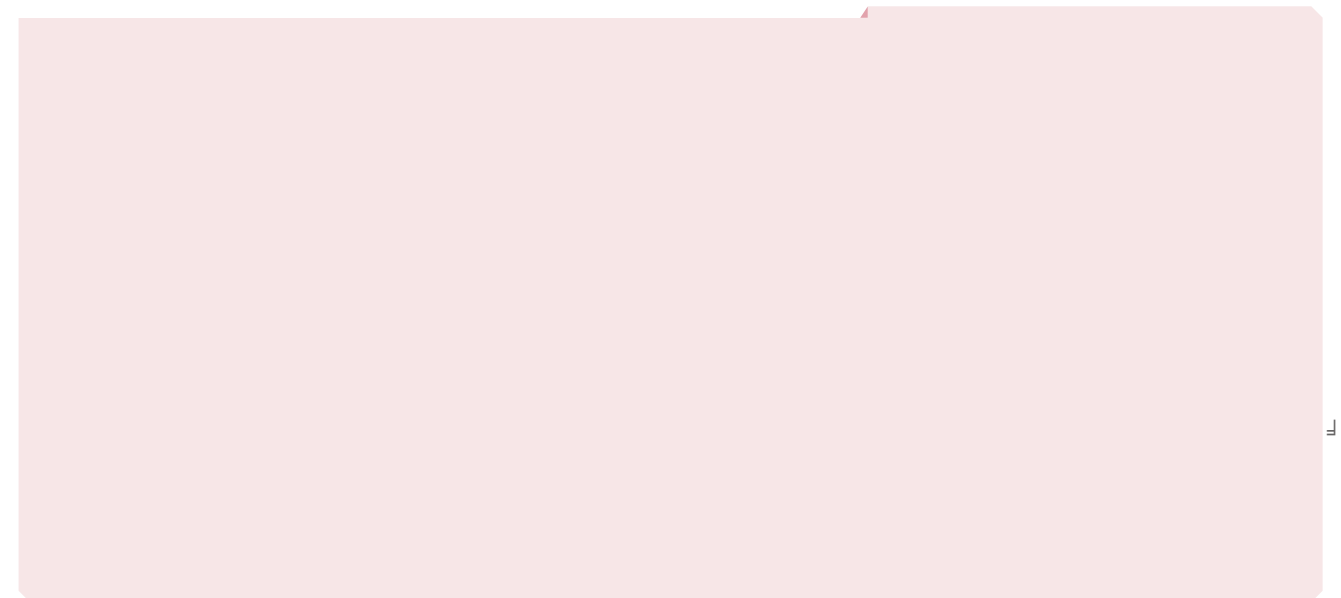
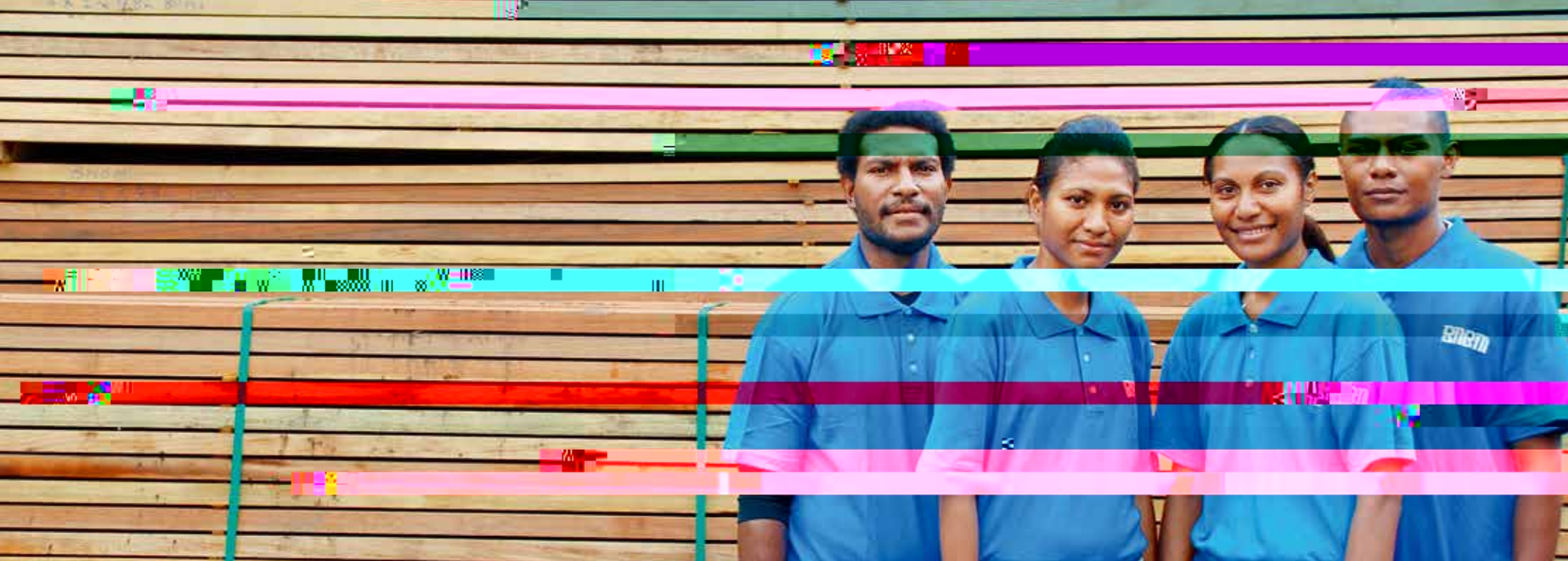
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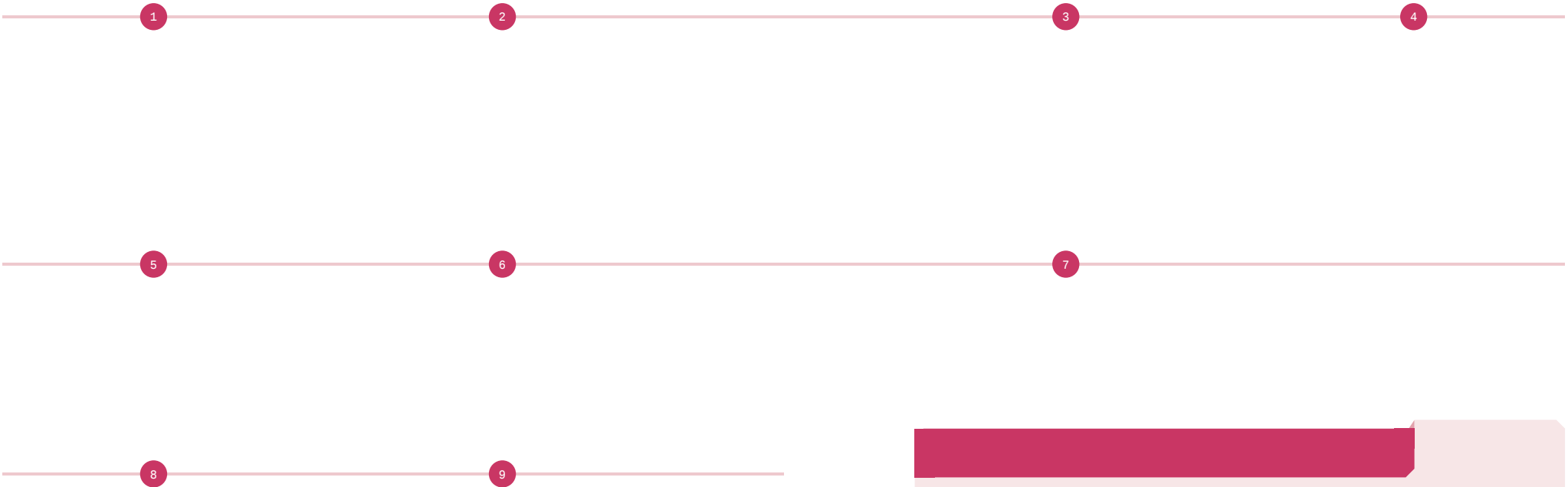


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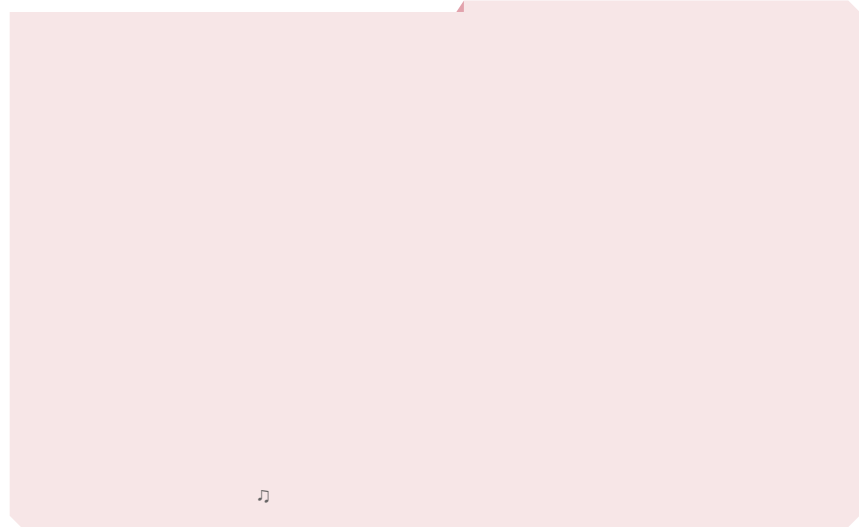
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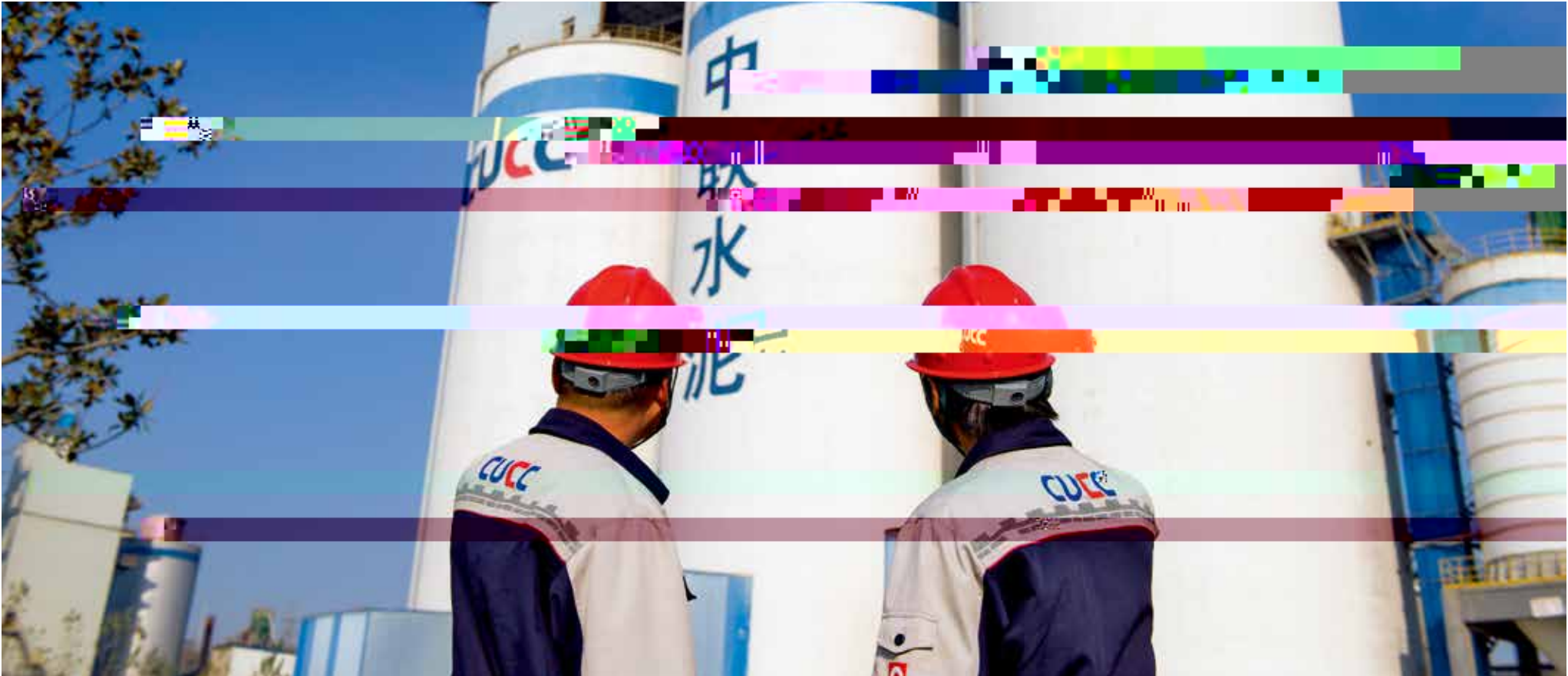
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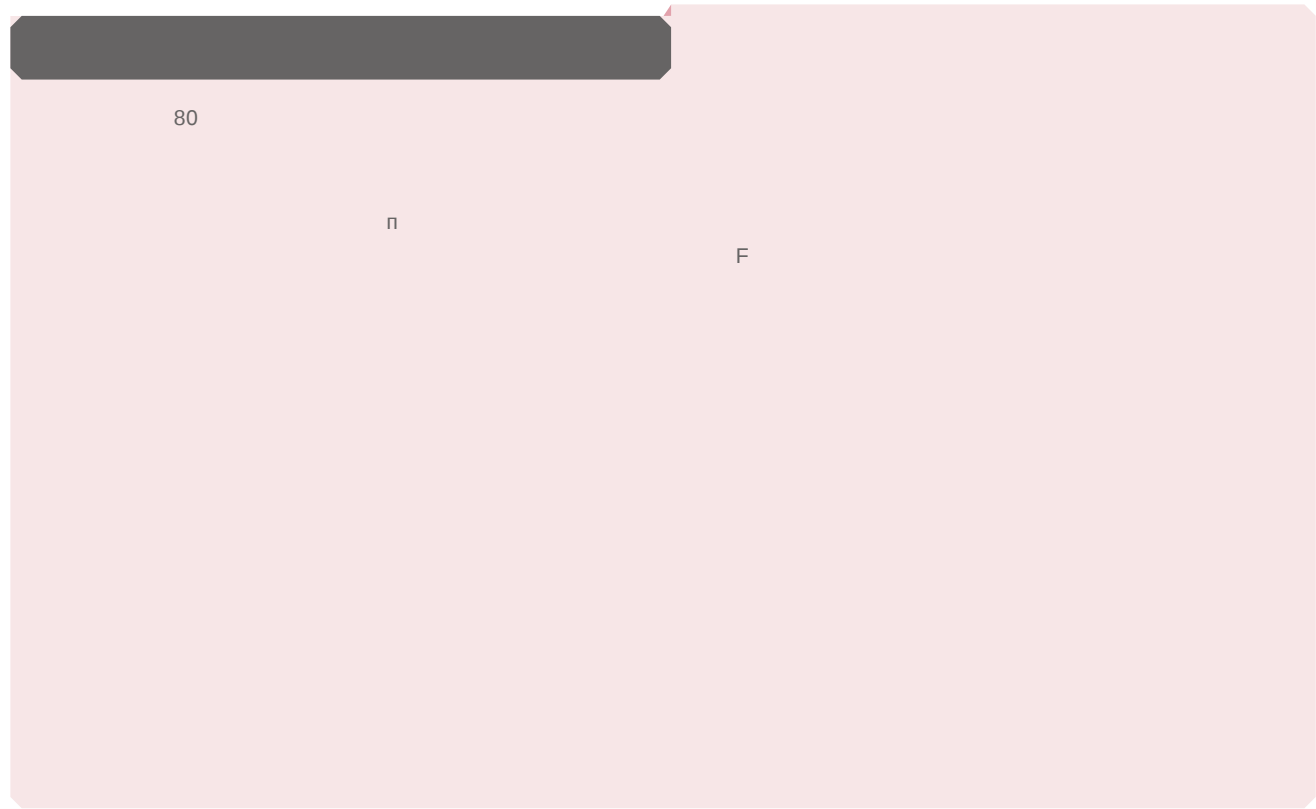
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